REDSUN

T Spiral Bevel Gear Units

08 / 2015

Note!

1. The structure scheme, appearance diagram and other attached diagrams in sample are examples, there is no strict proportion requirement. If you need exact dimension of certain types, please contact our sales dept.. (The unmarked dimension units are mm).

2. Gear unit has been tested before delivered, users should add lubrication oil before running.

3. We can only refer to the marked oil in the mannul. Actual oil filling level should be the same with the mark on oil immersion lens.

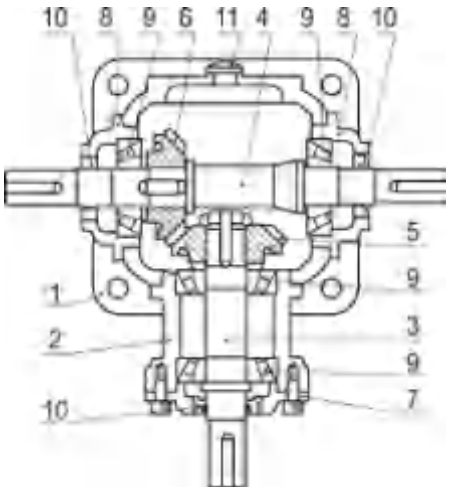
4. Lubrication oil viscosity should be selected according to working conditions and ambient temperature.

5. To prevent accidents, all the rotation parts should be added with protective covers according to safety regulation of the nation and region.

T series spiral bevel gear units

- The exact ratio of T series can be 1:1, 1.5:1, 2:1, 2.5:1, 3:1, 4:1, 5:1.
- Mounting position can be selected by positions.
- Double input shaft.
- Multiple output shaft.
- T series can be used for speed increase and decrease when the ratio is not 1:1.
- The spiral bevel gear can be forward reverse, transmission stability, quiet running, small vibration and large bearing capacity.

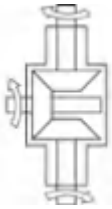
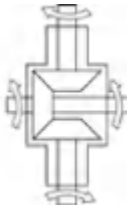
Sectional drawings:



1. Housing
2. X-shaft seat
3. X-shaft
4. Y-shaft
5. Spiral bevel gear
6. Spiral bevel gear
7. Cover
8. Cover
9. Bearing
10. Seal
11. Oil immersion lens

T

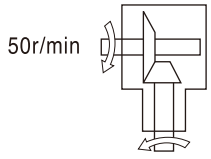
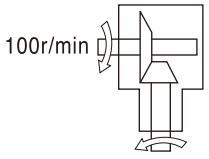
Direction of rotation:

One X-shaft		Two X-shafts	
Two extended shafts	Three extended shafts	Three extended shafts	4 extended shafts
			

Note: Direction of rotation of the output shaft varies with that of input shaft.

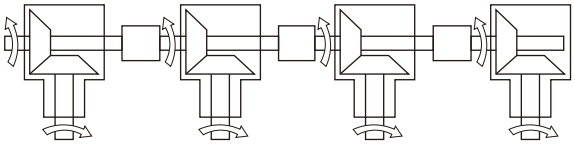
Relation between input shaft and speed.

e. g. : i = 2

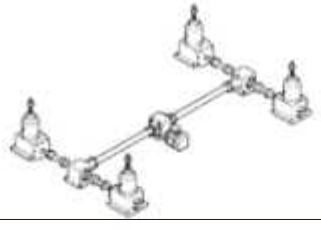
[Reducer]	[Increaser]
 100r/min When X shaft inputs 100 r/min, Y shaft outputs 50 r/min.	 200r/min When Y-shaft inputs 100 r/min, X shaft outputs 200 r/min.

Application examples:

Side by side transmission



Lifter

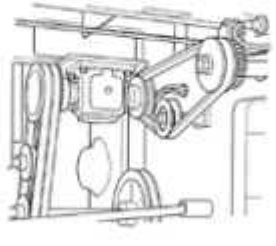


Stereo Garage

One gear unit drives both chain pulleys to roll at the same speed.

Amusement

Packer



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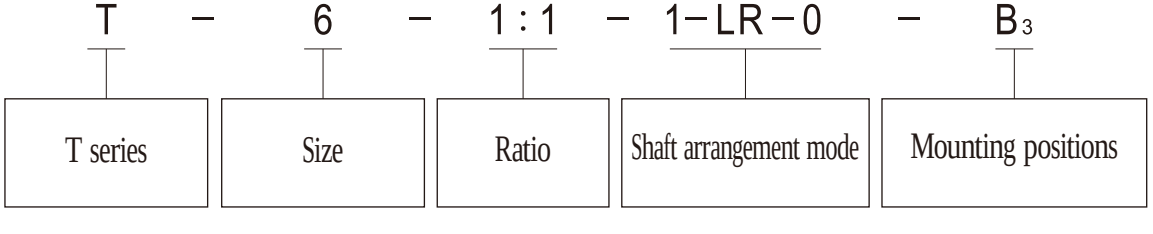
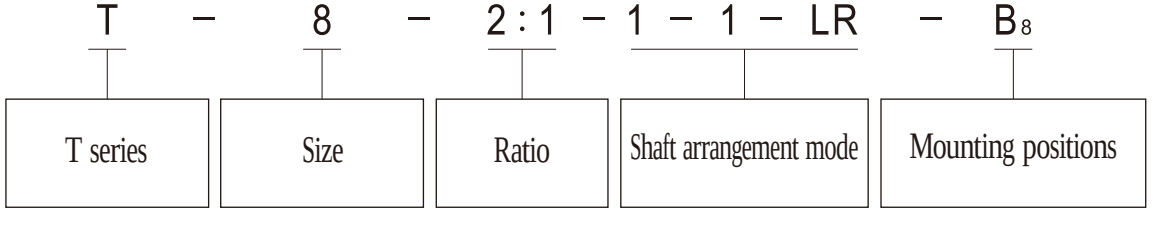
Type designation:





Gear unit weight:

Size	T2	T4	T6	T7	T8	T10	T12	T16	T20	T25
Weight(kgs)	2	10	21	32	49	78	124	188	297	488

Radial force on shaft(Fr)(N·m):

i_N	n_1 (r/min)	T2		T4		T6		T7		T8		T10		T12		T16		T20		T25	
		X-shaft	Y-shaft	X-shaft	Y-shaft	X-shaft	Y-shaft	X-shaft	Y-shaft	X-shaft	Y-shaft	X-shaft	Y-shaft	X-shaft	Y-shaft	X-shaft	Y-shaft	X-shaft	Y-shaft	X-shaft	Y-shaft
1:1	1450	265	216	833	951	1911	2450	2450	3136	3234	3381	4165	4508	5096	5586	10633	10976				
	1150	323	235	882	1029	2058	2597	2744	3234	3479	3626	4459	4851	5488	6076	11368	11760	15386	15608		
	870	402	255	960	1127	2205	2842	2989	3381	3773	3969	4851	5292	5880	6566	12446	12740	16660	17150	24794	25480
	580	549	314	1078	1323	2499	3185	3381	3822	4263	4459	5488	5880	6713	7301	14014	14504	18816	19404	28028	28910
	400	637	353	1372	1715	3185	3528	4018	4900	4851	5978	6272	7056	7742	8134	15680	16170	21070	21756	31360	32340
	300	696	392	1519	1960	3430	3528	4410	5537	5243	6958	6713	7987	8232	9065	17150	17640	23422	24108	34300	35280
	200	784	441	1911	1960	3430	3528	5096	6272	7889	8820	8575	9604	9261	10290	19600	19894	25970	26754	38612	39788
	100	980	588	1911	1960	3430	3528	5096	6272	8428	8820	9996	11760	11368	12593	22540	22540	28420	32928	39200	49000
	10	980	588	1911	1960	3430	3528	5096	6272	8428	8820	9996	11760	11858	14504	22540	22540	28420	33320	39200	49000
1.5:1 2:1 2.5:1 3:1	1450			1078	1960	2548	2842	3430	5390	4361	7987	5194	9212	5978	10486	5978	12152	7693	14602		
	1150			1078	1960	3038	3087	4067	5978	5096	8820	6174	10486	7252	12152	6419	13083	8771	17934	12985	24647
	870			1078	1960	3430	3332	4753	6076	6076	8820	7448	11760	8869	14504	6958	14210	9506	19453	13573	29400
	580			1078	1960	3430	3528	5096	6174	7644	8820	9555	11760	11466	14504	7840	16072	10780	22001	15680	33222
	400			1078	1960	3430	3528	5096	6272	8428	8820	9996	11760	11858	14504	8820	17934	12005	24598	17542	37142
	300			1078	1960	3430	3528	5096	6272	8428	8820	9996	11760	11858	14504	9604	19600	13132	27342	19159	40474
	200			1078	1960	3430	3528	5096	6272	8428	8820	9996	11760	11858	14504	10829	22148	14798	30282	21658	45766
	100			1078	1960	3430	3528	5096	6272	8428	8820	9996	11760	11858	14504	13328	22540	18228	33320	26656	49000
	10			1078	1960	3430	3528	5096	6272	8428	8820	9996	11760	11858	14504	22540	22540	28420	33320	39200	49000

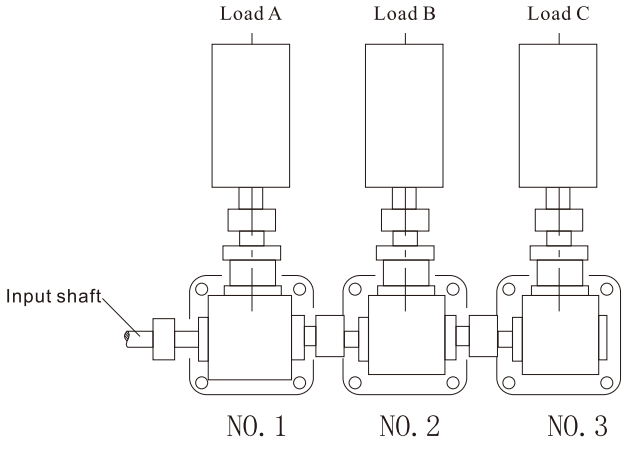
Note: For lower output speed, apply the largest Fr2 value in each type.

Driven machine factor f1:

Load characteristic	Operating hours per day (h)		
	⩽2	2～10	10～24
Uniform	1.00(1.00)	1.00(1.25)	1.25(1.50)
Moderate	1.00(1.25)	1.25(1.50)	1.50(1.75)
Heavy	1.25(1.50)	1.50(1.75)	1.75(2.00)

Note: Apply values in the brackets when starts per hour are 10 times or more.

Examples of Type Selection:



Load characteristics of each gear unit: 196N.m, moderate, working 8 hours/d continuously:

i.e: driven machine factor f1=1.25, input speed=300r/min, ratio i=1

Calculated with the following formula, the torque required by each gear unit is

T2N≥T2 • f1=196*1.25=245N.m

No.1 gear unit:

No.1 gear unit carries its own toque of 245N.m and at the same time transmits torques to No.2 and No.3 gear units, so the total load is:

245N m+245N m+245N m =735N m

In the table of Transmission Capacity, **T12** is selected.

No.2 gear unit:

Besides its own torque, No.2 gear unit has to transmit torque to No.3 gear unit, so the total load is:

245N m+245N m=490N m

In the table of Transmission Capacity, **T10** is selected.

No. 3 gear unit:

As only load C exists, torque larger than 245N.m is acceptable. In the table of Transmission Capacity, **T8** is selected.

Notes:

1. When i≠1, please make a choice of the input shaft. When X shaft acts as the input shaft, the machine is a reducer; when Y shaft acts as the input shaft, it is an increaser. The positions of the two shafts cannot be changed once the mounting positions and dimensions are fixed.
2. When several gear units are connected for output, load capacity of the connection shaft should be checked.

i	n1	T2		T4		T6		T7		T8	
	r/min	T_{2N} (N · m)	P_{1N} (kw)	T_{2N} (N · m)	P_{1N} (kw)	T_{2N} (N · m)	P_{1N} (kw)	T_{2N} (N · m)	P_{1N} (kw)	T_{2N} (N · m)	P_{1N} (kw)
1 : 1	1450	11.6	1.79	31.9	4.94	96.0	14.9	142	22.0	294	45.6
	1150	11.7	1.43	34.1	4.19	103	12.7	150	18.4	305	37.5
	870	12.1	1.12	37.2	3.46	113	10.5	164	15.2	312	29.0
	580	12.1	0.747	39.5	2.45	119	7.35	184	11.4	319	19.8
	400	12.3	0.524	40.2	1.72	122	5.20	195	8.34	326	14.0
	300	12.3	0.396	40.5	1.30	123	3.93	198	6.35	331	10.6
	200	12.4	0.226	41.2	0.880	124	2.66	201	4.30	338	7.23
	100	12.7	0.136	41.9	0.448	127	1.36	206	2.20	346	3.70
	10	13.0	0.014	43.0	0.046	132	0.141	214	0.228	361	0.386
1.5 : 1	1450					117	12.1	145	15.0	185	19.1
	1150					122	9.96	147	12.0	188	15.4
	870					123	7.66	150	9.30	191	11.8
	580					126	5.23	153	6.32	197	8.14
	400					128	3.66	155	4.41	200	5.70
	300					129	2.77	157	3.35	203	4.34
	200					131	1.87	160	2.28	204	2.91
	100					134	0.957	163	1.16	210	1.49
	10					139	0.099	169	0.12	218	0.155
2 : 1	1450	12.1	0.94	42.8	3.32	102	7.90	137	10.6	180	14.0
	1150	12	0.74	43.4	2.67	104	6.39	139	8.55	183	11.3
	870	12	0.56	43.8	2.04	105	4.88	141	6.56	187	8.70
	580	11.9	0.37	44.4	1.38	108	3.34	144	4.47	191	5.92
	400	12.2	0.26	45.1	0.96	109	2.33	146	3.12	194	4.15
	300	11.9	0.19	45.5	0.73	110	1.76	148	2.37	196	3.14
	200	12.2	0.13	46.1	0.49	111	1.18	149	1.59	198	2.12
	100	11.2	0.06	46.6	0.25	114	0.608	152	0.812	202	1.08
	10	28.1	0.015	48.5	0.026	116	0.062	157	0.084	209	0.112
2.5 : 1	1450					96.2	5.97	113	6.99	184	11.4
	1150					97.2	4.78	115	5.64	185	9.11
	870					99.0	3.68	116	4.30	188	7.00
	580					100.0	2.48	118	2.92	192	4.76
	400					100.9	1.73	120	2.05	195	3.34
	300					102.9	1.32	121	1.55	197	2.53
	200					103.9	0.888	123	1.05	200	1.71
	100					104.9	0.448	123	0.528	203	0.867
	10					107.8	0.046	126	0.054	208	0.089
3 : 1	1450					93.6	4.84	105	5.42	159	8.20
	1150					94.8	3.88	106	4.34	160	6.55
	870					95.9	2.97	108	3.34	163	5.04
	580					97.6	2.02	109	2.25	166	3.42
	400					99.0	1.41	111	1.58	168	2.39
	300					100	1.07	111	1.18	169	1.80
	200					100	0.712	113	0.803	171	1.22
	100					102	0.363	115	0.409	173	0.618
	10					104	0.037	118	0.042	179	0.064
4 : 1	1450					80.6	3.12	93.4	3.62	124	4.80
	1150					81.5	2.50	94.3	2.90	125	3.83
	870					82.4	1.92	95.9	2.23	127	2.95
	580					84.1	1.30	96.9	1.50	129	2.00
	400					85.1	0.91	98.7	1.05	131	1.40
	300					86.1	0.69	98.3	0.79	131	1.05
	200					86.0	0.46	101	0.54	134	0.71
	100					87.7	0.23	101	0.27	135	0.36
	10					89.3	0.02	101	0.03	140	0.04
5 : 1	1450					52.0	1.61	57.4	1.78	68.7	2.13
	1150					52.5	1.29	58.0	1.43	69.2	1.70
	870					53.2	0.99	59.0	1.10	70.4	1.31
	580					54.2	0.67	59.6	0.74	71.7	0.89
	400					54.9	0.47	60.7	0.52	72.6	0.62
	300					55.5	0.36	60.4	0.39	72.9	0.47
	200					55.4	0.24	61.7	0.26	74.1	0.32
	100					56.5	0.12	62.9	0.13	75.1	0.16
	10					57.6	0.01	64.5	0.01	77.8	0.02

1. Apply 10 r/min when speed of X-shaft is less than 10 r/min.
2. "▭"Please consult us when order models with gray mark or when input speed is more than 1450 r/min.

T

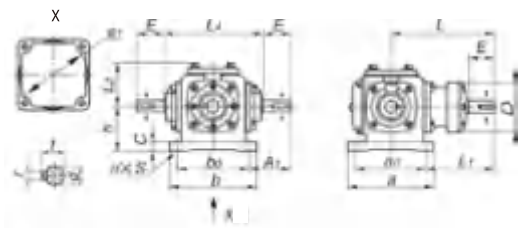
i	n1	T10		T12		T16		T20		T25	
	r/min	T_{2N} (N · m)	P_{1N} (kw)	T_{2N} (N · m)	P_{1N} (kw)	T_{2N} (N · m)	P_{1N} (kw)	T_{2N} (N · m)	P_{1N} (kw)	T_{2N} (N · m)	P_{1N} (kw)
1 : 1	1450	421	65.3	619	96.0	1019	163				
	1150	453	55.7	665	81.1	1098	139	1842	234		
	870	479	44.6	726	67.5	1186	114	2009	193	3489	335
	580	493	30.6	802	49.7	1343	85.9	2274	145	3940	252
	400	504	21.5	821	35.1	1499	66.1	2538	112	4410	195
	300	513	16.4	835	26.8	1637	54.1	2744	90.8	4792	159
	200	521	11.1	852	18.2	1784	39.3	3126	69.0	5390	119
	100	535	5.72	875	9.36	1842	20.3	3205	35.3	5439	60.0
	10	561	0.599	919	0.983	1940	2.14	3205	3.53	5713	6.30
1.5 : 1	1450	374	38.7	564	58.3						
	1150	380	31.2	601	49.2						
	870	389	24.1	656	40.7						
	580	396	16.4	699	28.9						
	400	406	11.6	711	20.3						
	300	411	8.78	724	15.5						
	200	417	5.95	736	10.5						
	100	426	3.04	754	5.37						
	10	443	0.316	785	0.56						
2 : 1	1450	305	23.6	516	40.0	921	73.7	1578	126		
	1150	309	19.0	516	31.7	938	59.5	1607	102	3146	199
	870	315	14.6	516	24.0	958	46.0	1646	79.0	3224	155
	580	322	10.0	524	16.3	980	31.3	1695	54.2	3332	107
	400	328	7.02	538	11.5	1000	22.0	1725	38.0	3420	75.4
	300	332	5.33	543	8.71	1009	16.7	1754	29.0	3479	57.5
	200	338	3.61	551	5.89	1029	11.3	1784	19.7	3557	39.2
	100	344	1.84	563	3.01	1058	5.84	1833	10.1	3646	20.1
	10	357	0.191	586	0.313	1098	0.605	1921	1.06	3822	2.11
2.5 : 1	1450	293	18.2	507	31.4						
	1150	298	14.7	514	25.3						
	870	302	11.2	523	19.5						
	580	310	7.68	535	13.3						
	400	315	5.38	545	9.32						
	300	317	4.06	552	7.08						
	200	321	2.75	560	4.79						
	100	326	1.40	568	2.43						
	10	336	0.144	588	0.251						
3 : 1	1450	270	14.0	458	23.6	904	48.2	1529	82.3	2935	158
	1150	275	11.3	464	19.0	920	38.9	1561	66.6	3045	130
	870	279	8.66	469	14.6	940	30.1	1598	51.6	3135	101
	580	285	5.89	480	9.92	960	20.4	1644	35.4	3246	69.9
	400	288	4.11	490	6.98	978	14.4	1672	24.8	3317	49.3
	300	291	3.11	495	5.29	990	10.9	1701	18.9	3372	37.6
	200	294	2.10	501	3.57	1005	7.38	1733	12.9	3449	25.6
	100	300	1.07	510	1.82	1038	3.82	1777	6.60	3537	13.1
	10	308	0.110	527	0.188	1076	0.40	1865	0.69	3713	1.4
4 : 1	1450	241	9.35	434	16.8	850	34.3	1452	58.7	2798	113
	1150	246	7.54	441	13.5	865	27.7	1483	47.5	2892	92.6
	870	249	5.78	448	10.4	884	21.4	1518	36.8	2978	72.2
	580	254	3.93	456	7.07	902	14.6	1562	25.2	3084	49.8
	400	257	2.74	465	4.97	919	10.2	1588	17.7	3151	35.1
	300	259	2.08	470	3.77	930	7.8	1616	13.5	3204	26.8
	200	262	1.40	476	2.54	944	5.3	1646	9.17	3276	18.2
	100	267	0.71	485	1.30	976	2.7	1688	4.70	3360	9.36
	10	275	0.07	501	0.13	1011	0.3	1772	0.49	3527	0.98
5 : 1	1450	136	4.21	296	9.18	814	26.3	1391	44.9	2631	85.0
	1150	138	3.39	301	7.39	828	21.2	1420	36.4	2771	71.0
	870	140	2.60	305	5.68	847	16.4	1454	28.2	2853	55.3
	580	143	1.77	311	3.86	864	11.2	1496	19.3	2954	38.2
	400	144	1.23	318	2.72	881	7.85	1521	13.6	3018	26.9
	300	146	0.93	321	2.06	891	5.96	1548	10.3	3069	20.5
	200	148	0.63	325	1.39	905	4.03	1577	7.03	3138	14.0
	100	150	0.32	331	0.71	935	2.08	1617	3.60	3218	7.17
	10	155	0.03	342	0.07	969	0.22	1697	0.38	3378	0.75

1. Apply 10 r/min when speed of X-shaft is less than 10 r/min.
2. "▭"Please consult us when order models with gray mark or when input speed is more than 1450 r/min.

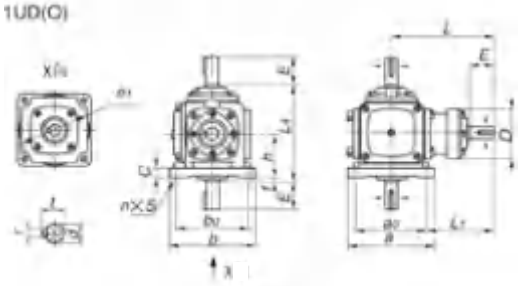
Relation between shaft arrangement and direction of rotation; Mounting positions and dimensions:

1-LR, 1-R, 1-L 1-LR-O, 1-R-O, 1-L-O	B3	B6	V5
	B8	B7	V6
1-UD, 1-U, 1-D 1-UD-O, 1-U-O, 1-D-O	B3	B6	V5
	B8	B7	V6
U-LR, U-R, U-L U-LR-O, U-R-O, U-L-O	B3	B6	V5
	B8	B7	V6
D-LR, D-R, D-L D-LR-O, D-R-O, D-L-O	B3	B6	V5
	B8	B7	V6
1-1-LR, 1-1-R, 1-1-L 1-1-LR-O, 1-1-R-O, 1-1-L-O	B3	B6	V5
	B8	B7	V6
1-1-UD, 1-1-U, 1-1-D 1-1-UD-O, 1-1-U-O, 1-1-D-O	B3	B6	V5
	B8	B7	V6
U-D-LR, U-D-R, U-D-L U-D-LR-O, U-D-R-O, U-D-L-O	B3	B6	V5
	B8	B7	V6

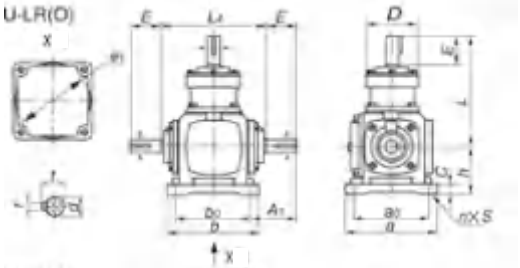
1-LR(O)



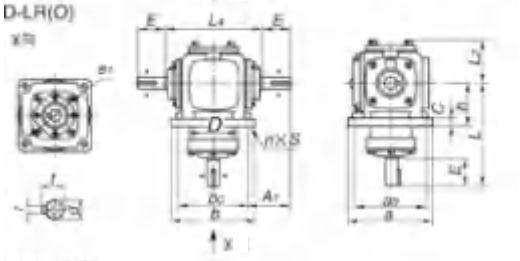
1UD(O)



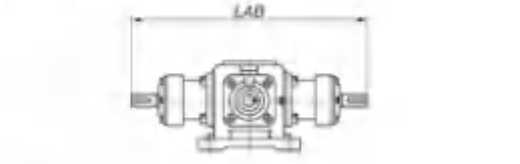
U-LR(O)



D-LR(O)



1-1-LR(O)



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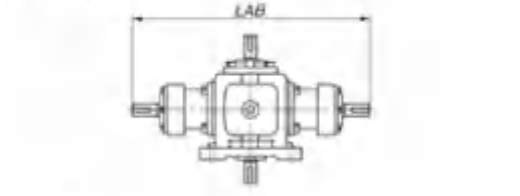

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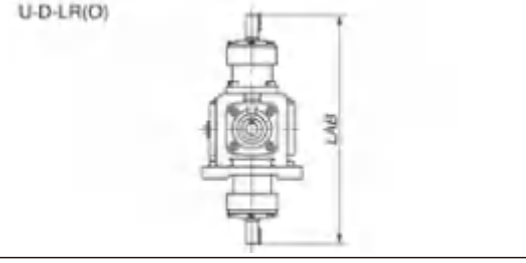
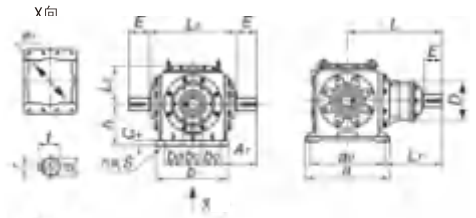


T

1-LR(O)



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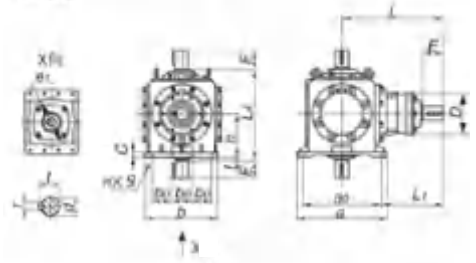

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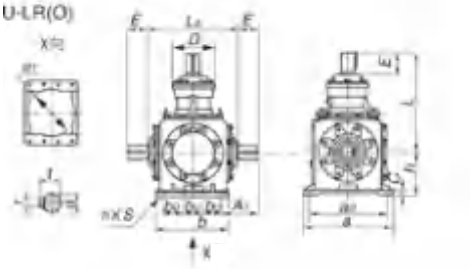

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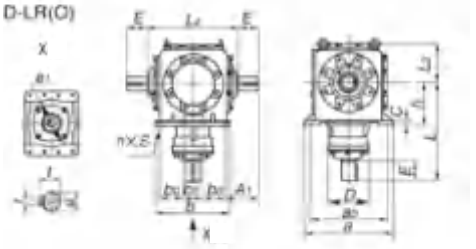
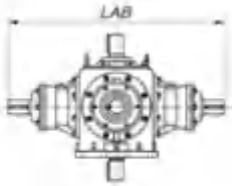
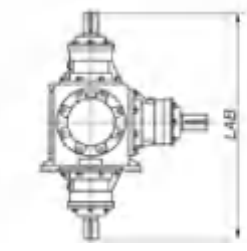






	T2	T4	T6	T7	T8	T10	T12	T16	T20	T25
A1	48	53.5	81	88	110.5	120	130	150	195	235
a	100	155	190	210	235	285	340	390	490	580
a0	84	125	152	174	195	240	290	330	430	520
b	100	155	190	210	235	285	340	390	410	480
b0	84	125	152	174	195	240	290	330	110	130
C	10	17	17	20	23	25	32	40	32	35
D	58	76	115	125	159	155	168	193	220	270
d(h7)	15	19	25	32	40	45	50	60	72	85
E	33	38	50	62	75	90	100	105	105	130
e1(H8)×深	94×3	155×5	190×5	220×5	250×5	305×5	370×5	420×7	360×10	430×10
f	5	2	17	13	18	10	0	10	10	10
h	52	76	90	100	115	140	175	200	245	290
L	124	180	222	265	308	360	415	455	545	660
L1	82	117.5	146	178	210.5	240	270	290	330	400
L2	52	76	87	97	114.5	133	160	186	217	255
L4	114	156	214	226	266	300	350	420	510	600
LAB	248	360	444	530	616	720	830	910	1090	1324
n	4	4	4	4	4	4	4	4	8	8
r	5	6	8	10	12	14	14	18	20	22
s	9	10.5	14	14	14	16	21	25	21	24
t	17	21.5	28	35	43	48.5	53.5	64	76.5	90

Note: The input shaft dimension would be changed as following when ratio is 4:1 or 5:1.

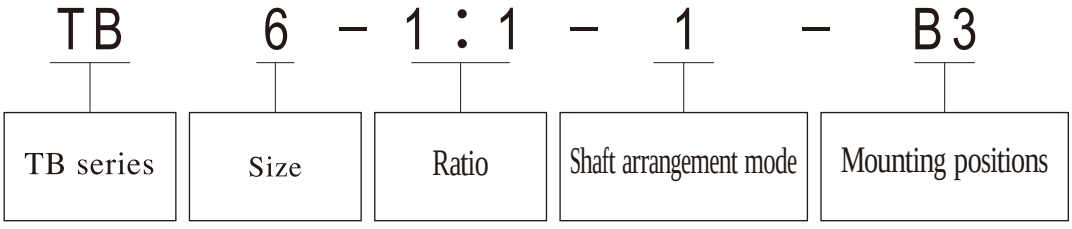
		T6	T7	T8	T10	T12	T16	T20	T25
4: 1	d (h7)	19	22	28	32	36	50	55	70
	E	38	50	62	62	75	100	105	105
	L	210	253	295	332	390	450	545	637
	L1	134	178	212.5	242	270	300	345	400
	LAB	420	566	590	664	780	900	1090	1274
	r	6	6	8	10	10	14	16	20
	t	21.5	24.5	31	35	39	53.5	59	74.5
5: 1	d (h7)	19	22	28	32	36	42	50	60
	E	38	50	62	62	75	90	100	105
	L	210	253	295	332	390	440	540	637
	L1	134	178	212.5	242	270	300	340	410
	LAB	420	566	590	664	780	880	1080	1262
	r	6	6	8	10	10	12	14	18
	t	21.5	24.5	31	35	39	45	53.5	64

TB series spiral bevel gear units

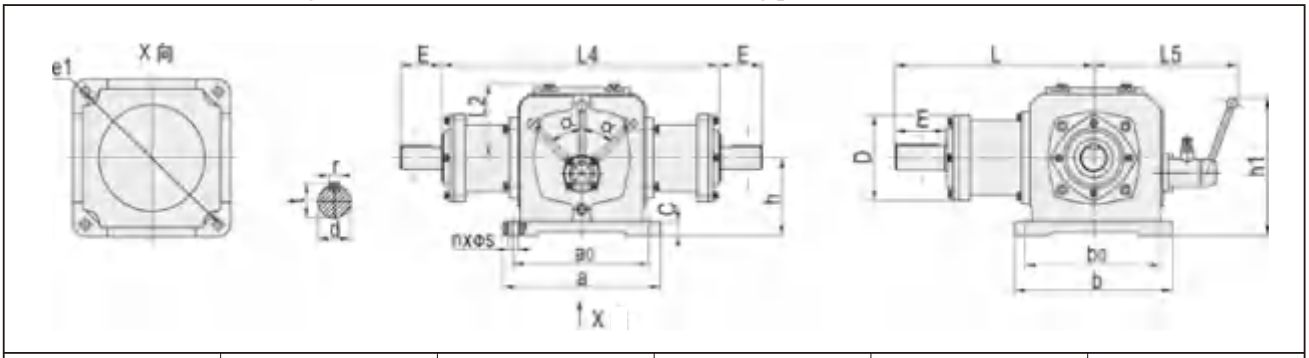
TB series spiral bevel gear units are developed on the base of T series spiral bevel gear units.

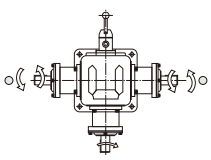
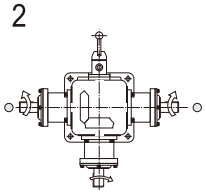
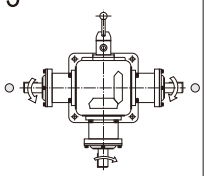
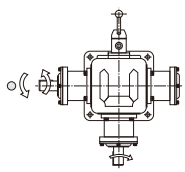
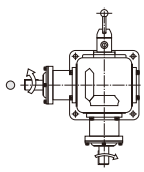
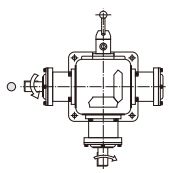
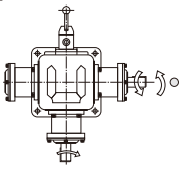
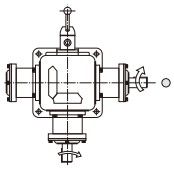
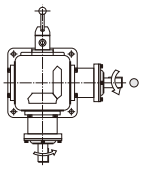
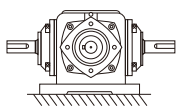
1. Output rotation can be forward reverse or stop while input rotation is not changed.
2. It has one Y-shaft design and two Y-shafts design. In two Y-shaft design, any Y-shaft could be stopped rotating independently.
3. If the ratio is not 1:1, please contact our sales dept..
4. We listed TB6, TB7, TB8, TB10, TB12, TB16 in this manual. For other sizes, please consult our sales dept..

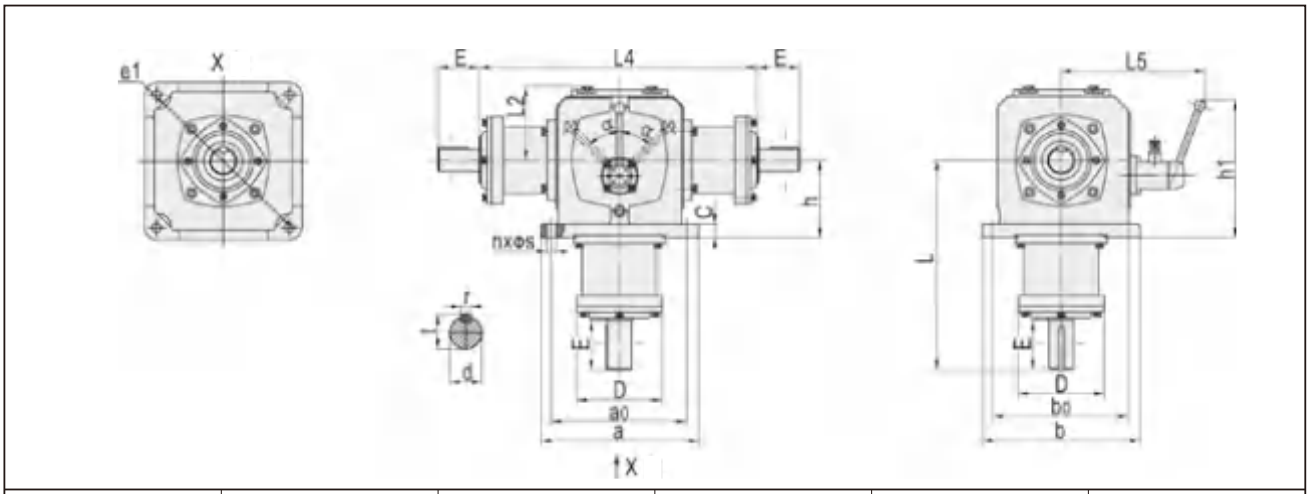
Type designation:

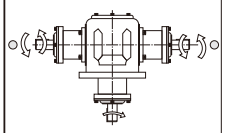
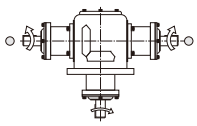
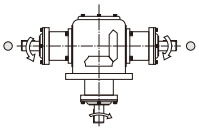
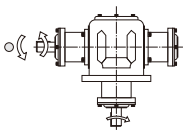
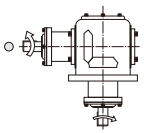
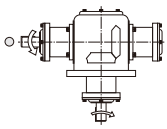


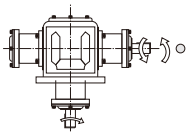
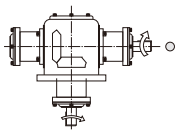
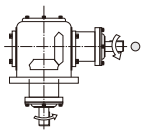
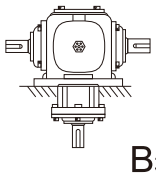
Relation between shaft arrangement and direction of rotation; Mounting positions and dimensions:



1 	2 	3 	4 	5 	6 
7 	8 	9 	 B3	Note: 1.“ ○ ”means “no rotation”. 2. For other mounting positions, please consult our sales dept..	



01	02	03	04	05	06
					

07	08	09		
			 B3	Note: 1.“ ○ ”means “no rotation”. 2. For other mounting positions, please consult our sales dept..

	TB6	TB7	TB8	TB10	TB12	TB16
a	190	210	235	285	340	390
ao	152	174	195	240	290	330
b	190	210	235	285	340	390
bo	152	174	195	240	290	330
c	17	20	23	25	32	40
d(h7)	25	32	40	45	50	60
E	50	62	75	90	100	105
e1(H8)X	190X5	220X5	250X5	305X5	370X5	420X7
L2	87	99	114.5	133	160	186
h	90	100	115	140	175	200
L	222	265	308	360	415	455
L4	214	226	266	300	350	420
L5	175	186	239	262	307.5	336
h1	182	192.5	225	248	313.3	324
n	4	4	4	4	4	4
r	8	10	12	14	14	18
S	14	14	14	16	21	25
t	28	35	43	48.5	53.5	64
D	115	125	159	155	168	193
∝	45°	45°	40°	40°	42°	42°

If the gear unit should be equipped with flange, hollow shaft, or splined shaft, please consult our sales dept..

involute spline or shrink disk:

With input/output hollow shaft

With input/output flange

T

REDSUN

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